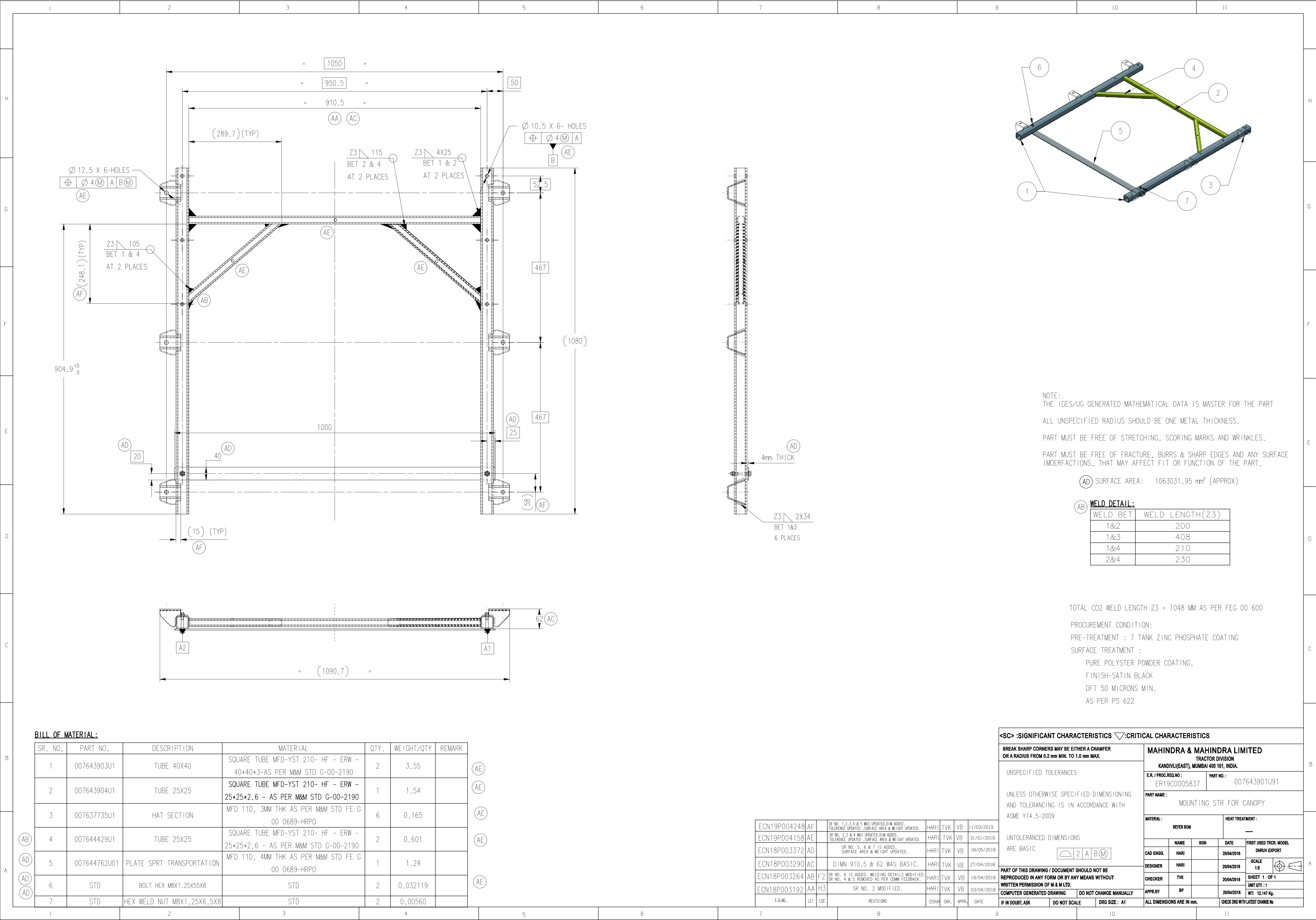




NOTE:
THE IGES/UG GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART
ALL UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS.
PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLES.
PART MUST BE FREE OF FRACTURE, BURRS & SHARP EDGES AND ANY SURFACE
IMOEFACTIIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

(AD) SURFACE AREA: 1063031.95 mm² (APPROX)

(AB) WELD DETAIL:	WELD BET	WELD LENGTH(Z3)
	1&2	200
	1&3	408
	1&4	210
	2&4	230

TOTAL CO2 WELD LENGTH Z3 = 1048 MM AS PER FEG 00 600

PROCUREMENT CONDITION:
PRE-TREATMENT : 7 TANK ZINC PHOSPHATE COATING
SURFACE TREATMENT :
PURE POLYSTER POWDER COATING,
FINISH-SATIN BLACK
DFT 50 MICRONS MIN.
AS PER PS 622

BILL OF MATERIAL:

SR. NO.	PART NO.	DESCRIPTION	MATERIAL	QTY.	WEIGHT/QTY	REMARK
1	007643903U1	TUBE 40X40	SQUARE TUBE MFD-YST 210- HF - ERW - 40*40*3-AS PER M&M STD G-00-2190	2	3.55	
2	007643904U1	TUBE 25X25	SQUARE TUBE MFD-YST 210- HF - ERW - 25*25*2.6 - AS PER M&M STD G-00-2190	1	1.54	
3	007637735U1	HAT SECTION	MFD 11D, 3MM THK AS PER M&M STD FE G 00 0689-HRPO	6	0.165	
4	007644429U1	TUBE 25X25	SQUARE TUBE MFD-YST 210- HF - ERW - 25*25*2.6 - AS PER M&M STD G-00-2190	2	0.601	
5	007644762U01	PLATE SPRT TRANSPORTATION	MFD 11D, 4MM THK AS PER M&M STD FE G 00 0689-HRPO	1	1.24	
6	STD	BOLT HEX M8X1.25X55X8	STD	2	0.032119	
7	STD	HEX WELD NUT M8X1.25X6.5X8	STD	2	0.00560	

ECN19P004248	AF	SR NO. 1,2,3,4 & 5 WAS UPDATED,DIM ADDED, TOLERANCE UPDATED, SURFACE AREA & WEIGHT UPDATED.		HARI	TVK	VB	11/03/2019
ECN19P004158	AE	SR NO. 2,3 & 4 WAS UPDATED,DIM ADDED, TOLERANCE UPDATED, SURFACE AREA & WEIGHT UPDATED.		HARI	TVK	VB	31/01/2019
ECN18P003372	AD	SR NO., 5, 6 & 7 IS ADDED, SURFACE AREA & WEIGHT UPDATED.		HARI	TVK	VB	18/05/2018
ECN18P003290	AC	DIMN 910.5 & 62 WAS BASIC.		HARI	TVK	VB	27/04/2018
ECN18P003264	AB	SR NO. 6 IS ADDED, WELDING DETAILS MODIFIED, SR NO. 4 & 5 REMOVED AS PER COMM FEEDBACK.		HARI	TVK	VB	19/04/2018
ECN18P003192	AA	SR NO. 2 MODIFIED.		HARI	TVK	VB	03/04/2018
E.R.NO.	LET	LOC	REVISIONS	DSNF	OKR	APPR.	DATE

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES

UNLESS OTHERWISE SPECIFIED DIMENSIONING AND TOLERANCING IS IN ACCORDANCE WITH ASME Y14.5-2009

UNTOLERANCED DIMENSIONS ARE BASIC

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

MOUNTING STR FOR CANOPY

MATERIAL:

REFER BOM

HEAT TREATMENT:

NAME

SIGN

DATE

FIRST USED TRCR. MODEL

CAD ENGG.

HARI

20/04/2018

DHUV EXPORT

DESIGNER

HARI

20/04/2018

SCALE 1:5

CHECKER

TVK

20/04/2018

SHEET 1 OF 1

APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

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BP

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UNIT QTY.:1

COMPUTER GENERATED DRAWING

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DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

MOUNTING STR FOR CANOPY

MATERIAL:

REFER BOM

HEAT TREATMENT:

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HARI

20/04/2018

DHUV EXPORT

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20/04/2018

SHEET 1 OF 1

APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

MOUNTING STR FOR CANOPY

MATERIAL:

REFER BOM

HEAT TREATMENT:

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HARI

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DHUV EXPORT

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SCALE 1:5

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SHEET 1 OF 1

APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

MOUNTING STR FOR CANOPY

MATERIAL:

REFER BOM

HEAT TREATMENT:

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20/04/2018

SCALE 1:5

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20/04/2018

SHEET 1 OF 1

APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

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IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

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SCALE 1:5

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APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

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WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

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PART NO.:

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PART NAME:

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CHECK DRG WITH LATEST CHANGE No

2

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M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

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PART NO.:

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SHEET 1 OF 1

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BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

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WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

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PART NO.:

007643901U91

PART NAME:

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BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

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M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

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PART NAME:

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SHEET 1 OF 1

APPR.BY

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20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

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M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

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PART NAME:

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SCALE 1:5

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SHEET 1 OF 1

APPR.BY

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UNIT QTY.:1

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DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

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SCALE 1:5

CHECKER

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SHEET 1 OF 1

APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

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WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

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HARI

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SCALE 1:5

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SHEET 1 OF 1

APPR.BY

BP

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UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

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HARI

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DHUV EXPORT

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SCALE 1:5

CHECKER

TVK

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SHEET 1 OF 1

APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

MOUNTING STR FOR CANOPY

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HEAT TREATMENT:

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HARI

20/04/2018

DHUV EXPORT

DESIGNER

HARI

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SCALE 1:5

CHECKER

TVK

20/04/2018

SHEET 1 OF 1

APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

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SHEET 1 OF 1

APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

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HARI

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SCALE 1:5

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TVK

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SHEET 1 OF 1

APPR.BY

BP

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COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

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SHEET 1 OF 1

APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

MOUNTING STR FOR CANOPY

MATERIAL:

REFER BOM

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HARI

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HARI

20/04/2018

SCALE 1:5

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TVK

20/04/2018

SHEET 1 OF 1

APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

MOUNTING STR FOR CANOPY

MATERIAL:

REFER BOM

HEAT TREATMENT:

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CAD ENGG.

HARI

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DHUV EXPORT

DESIGNER

HARI

20/04/2018

SCALE 1:5

CHECKER

TVK

20/04/2018

SHEET 1 OF 1

APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

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MATERIAL:

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HARI

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DHUV EXPORT

DESIGNER

HARI

20/04/2018

SCALE 1:5

CHECKER

TVK

20/04/2018

SHEET 1 OF 1

APPR.BY

BP

20/04/2018

UNIT QTY.:1

COMPUTER GENERATED DRAWING

DO NOT CHANGE MANUALLY

WT: 12.147 Kg.

IF IN DOUBT, ASK

DO NOT SCALE

DRG SIZE : A1

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE No

2

A

B

M

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO.:

ER19C0005837

PART NO.:

007643901U91

PART NAME:

MOUNTING STR FOR CANOPY

MATERIAL:

REFER BOM

HEAT TREATMENT:

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HARI

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DHUV EXPORT

DESIGNER

HARI

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SCALE 1:5

CHECKER

TVK

20/04/2018

SHEET 1 OF 1

APPR.BY

BP